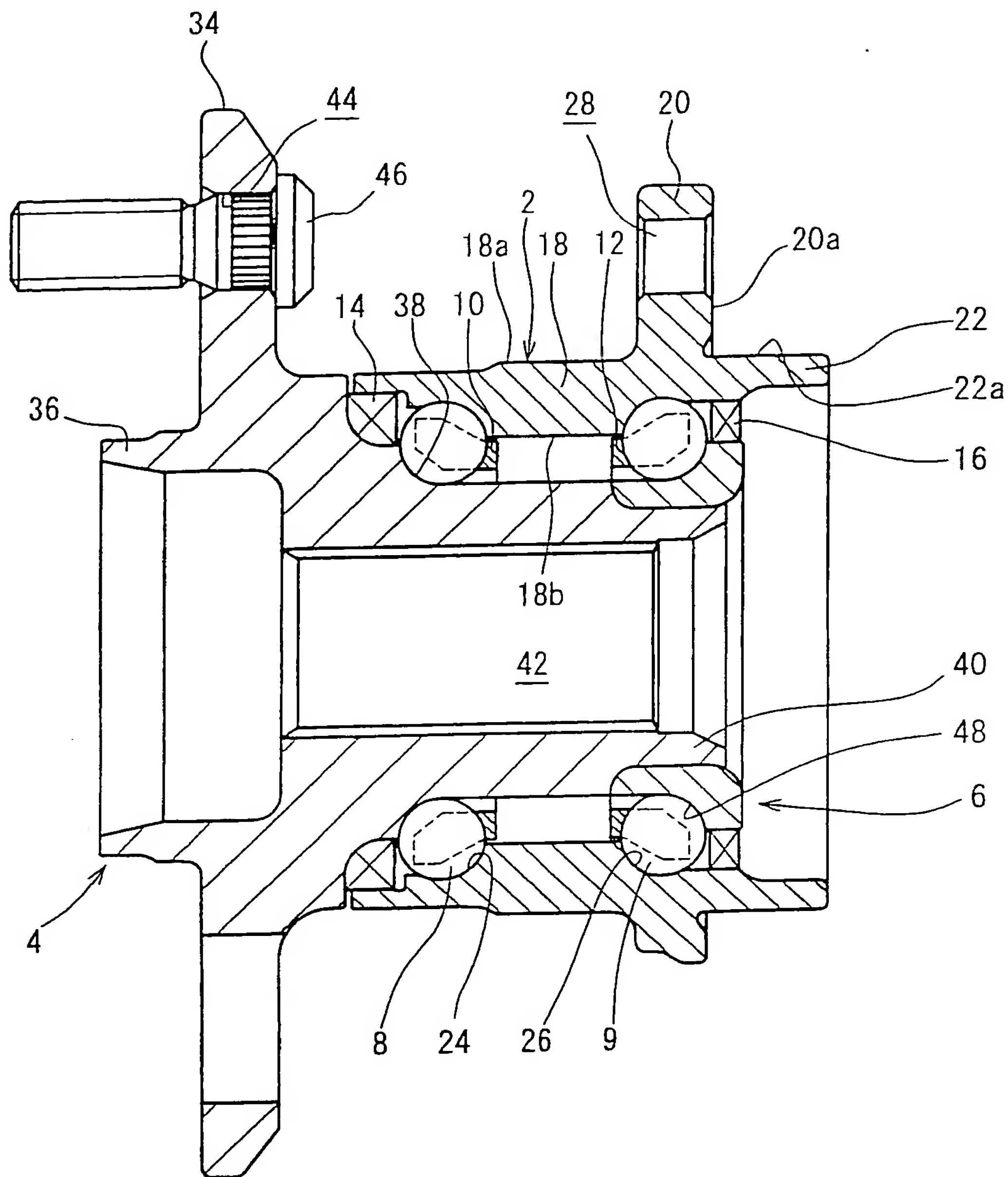
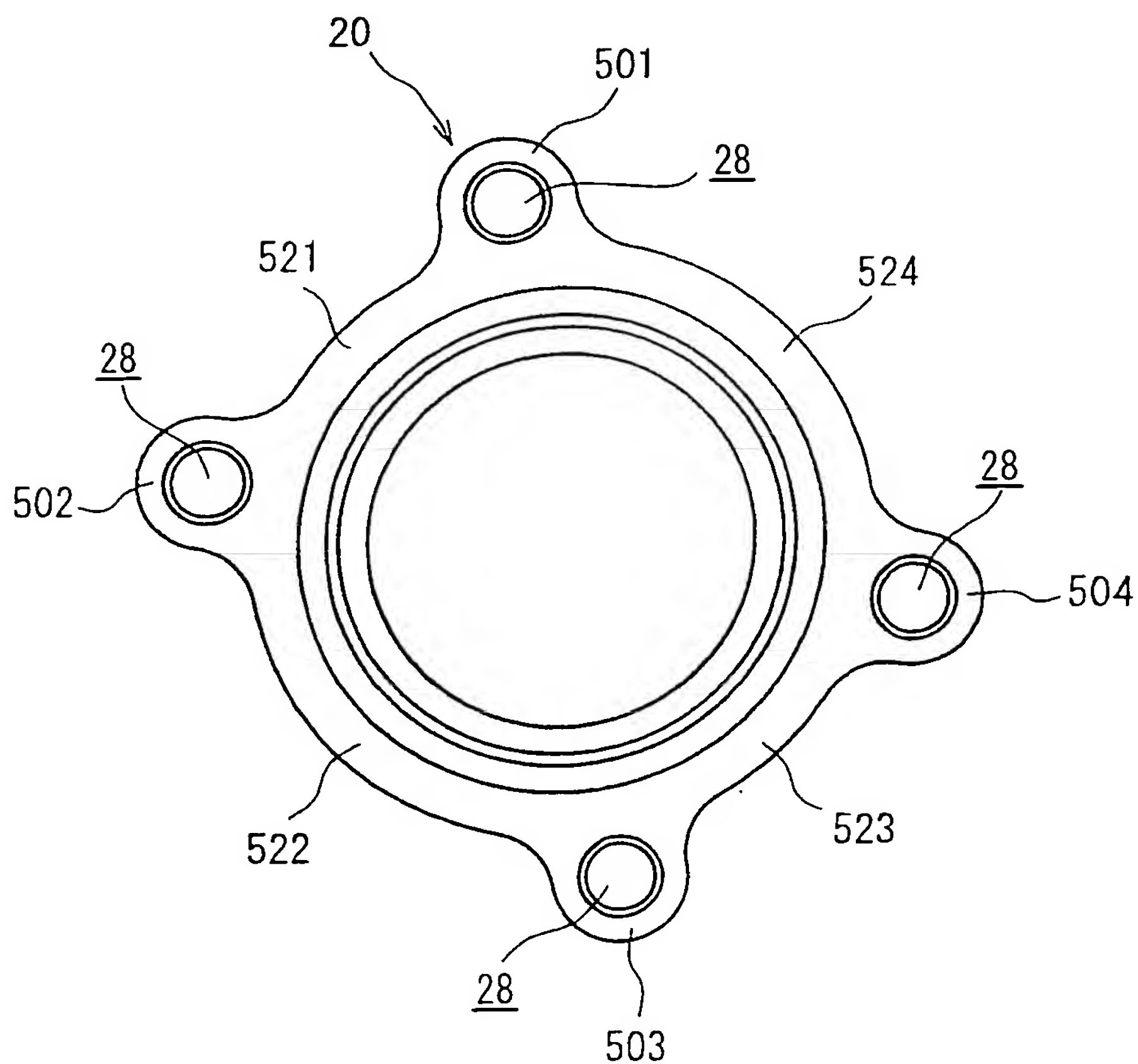


Title: METHOD OF MANUFACTURING BEARING DEVICE FOR VEHICLE

F I G. 1



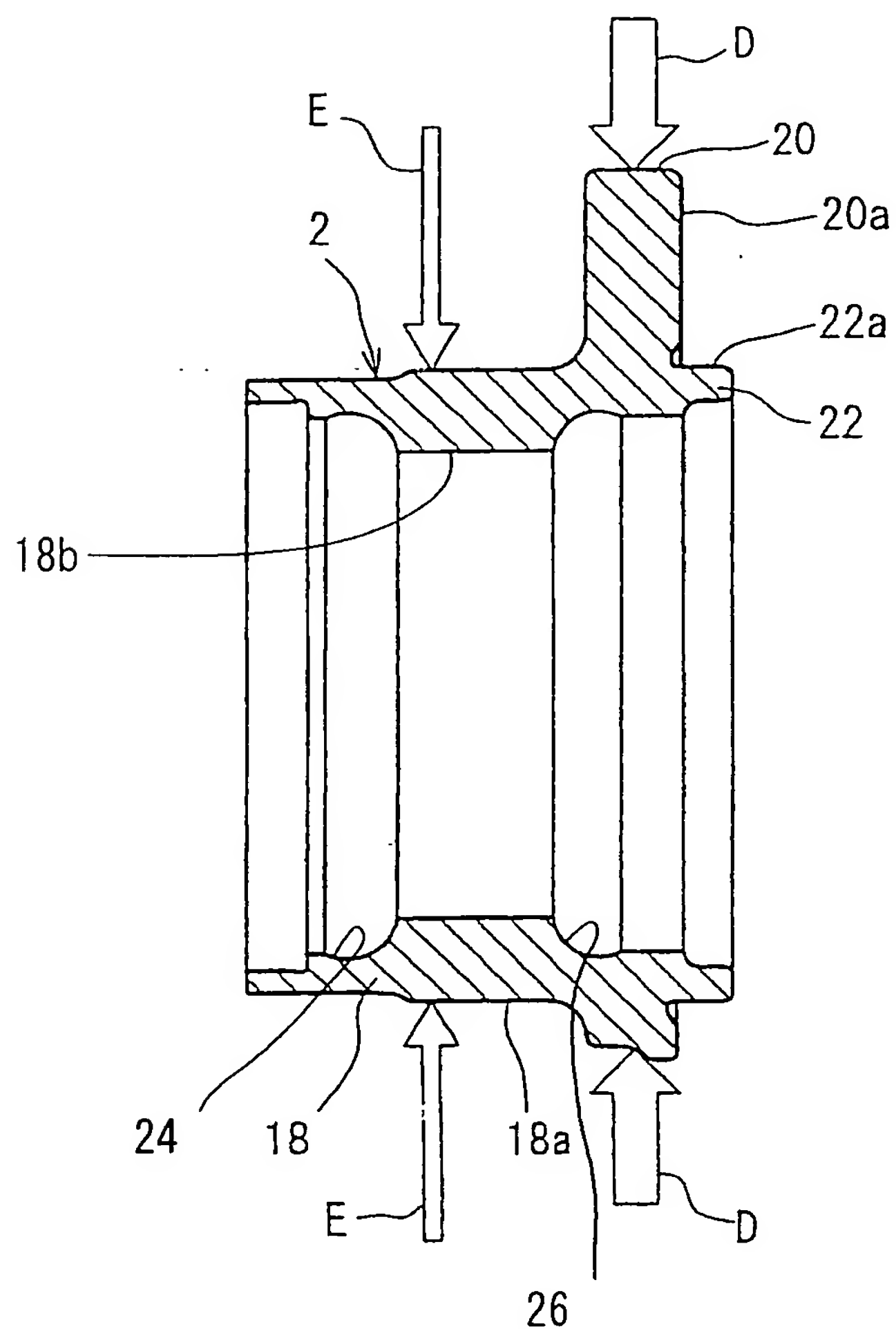
F I G . 2



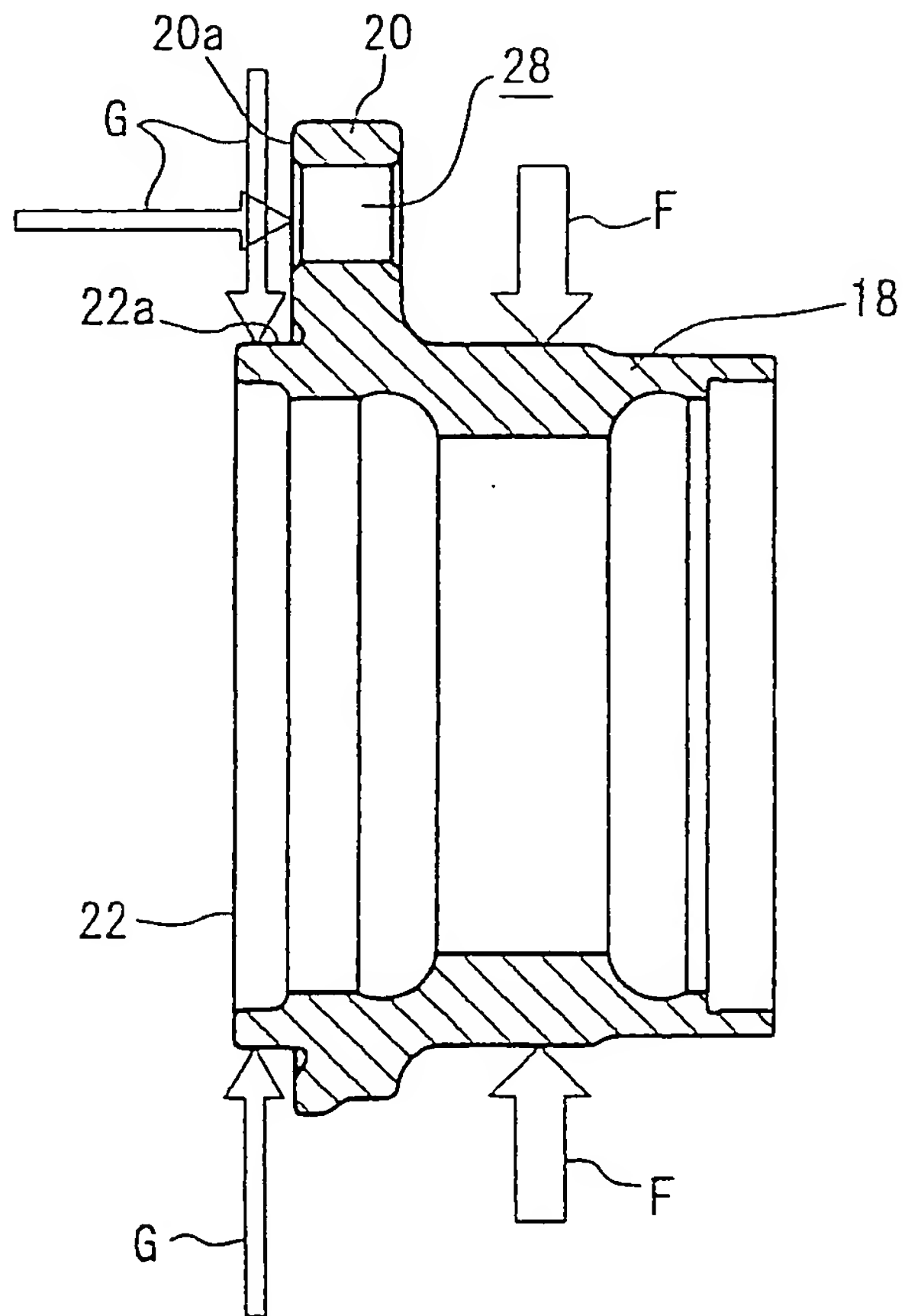




F I G. 5



F I G. 6



F I G . 7

